

Technical Data Sheet

Hostacom EKC 330N NA 4PK SOUL



Polypropylene Compounds

Product Description

Hostacom EKC 330N NA 4PK SOUL high melt flow, medium high flexural modulus, mineral-filled thermoplastic elastomeric olefin (TEO) resin has an excellent impact/stiffness balance, good flowability properties and excellent scratch resistance. It is typically used for interior automotive applications.

Application	Automotive Parts; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Impact Modified

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	18	g/10 min	ASTM D1238
Density	1.02	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C, 2 mm/min)	1700	MPa	ISO 178
Tensile Stress at Yield, (23 °C, 50 mm/min)	19	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	35	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	No Break		ISO 179
Thermal			
Heat Deflection Temperature A, (1.80 MPa, Unannealed)	56	°C	ISO 75A-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			